

MONOLAYER BLOWN FILM LINE



SHUBHAM EXTRUSION MACHINES PVT. LTD.

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*Specification subject to change without prior notice.

*The maximum thickness specified applies to the minimum lay-flat width and maximum lay-flat width specified applies to minimum thickness specified.



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AN ADVANCE BLOWN FILM TECHNOLOGY



MAXIMA



SPECIFICATIONS

MODEL	UNIT	SEMF 1255 HS+	SEMF 1365 LL+	SEMF 1375LL+	SEMF 1665 LL+	SEMF 1675LL+
Roll Size	mm	1200	1350	1350	1600	1600
Lay Flat (Working Width)	mm	550-1100	550-1250	550-1250	550-1500	550-1500
Film Thickness	micron	20-100	20-120	20-150	20-150	20-150
Max. Output	kg/hr	85-90	130-140	200	140	200
EXTRUDER						
Srew Dia.	mm	55G	65G	75G	65G	75G
L/D Ratio		30:1	30:1	30:1	30:1	30:1
Main Motor	kw (hp)	22 Kw (30 HP)	37 Kw (50 HP)	75Kw (100HP)	37Kw (50HP)	75Kw (100HP)
DIE (Std. Supply with Machine)						
Die Size/LL/LDPE		250mm (Optional)	300-350mm	350mm	350-400mm	350-400mm
Die Size/HM-HDPE		140mm (Optional)	150mm (Optional)			
Gauge Randomization		ROTARY DIE	ROTARY DIE	ROTARY DIE	ROTARY DIE	ROTARY DIE
WINDER						
Surface Type		SINGLE STATION	SINGLE STATION	SINGLE STATION	SINGLE STATION	SINGLE STATION
OPERATING REQUIREMENT (For Basic Machine)						
Connected Load	kw	48	69	100	65	100
Specific Power Consumption	kw/hrs. per kg	0.34	0.35	0.35	0.35	0.35
Dimension (lxbxh)	Mtr.	7.5 x 3.5 x 6	7.4 x 4.12 x 6.5	7.4 x 4.12 x 7.5	7.64 x 4.5 x 6.5	7.64 x 4.5 x 7.5

Optional Attachments :

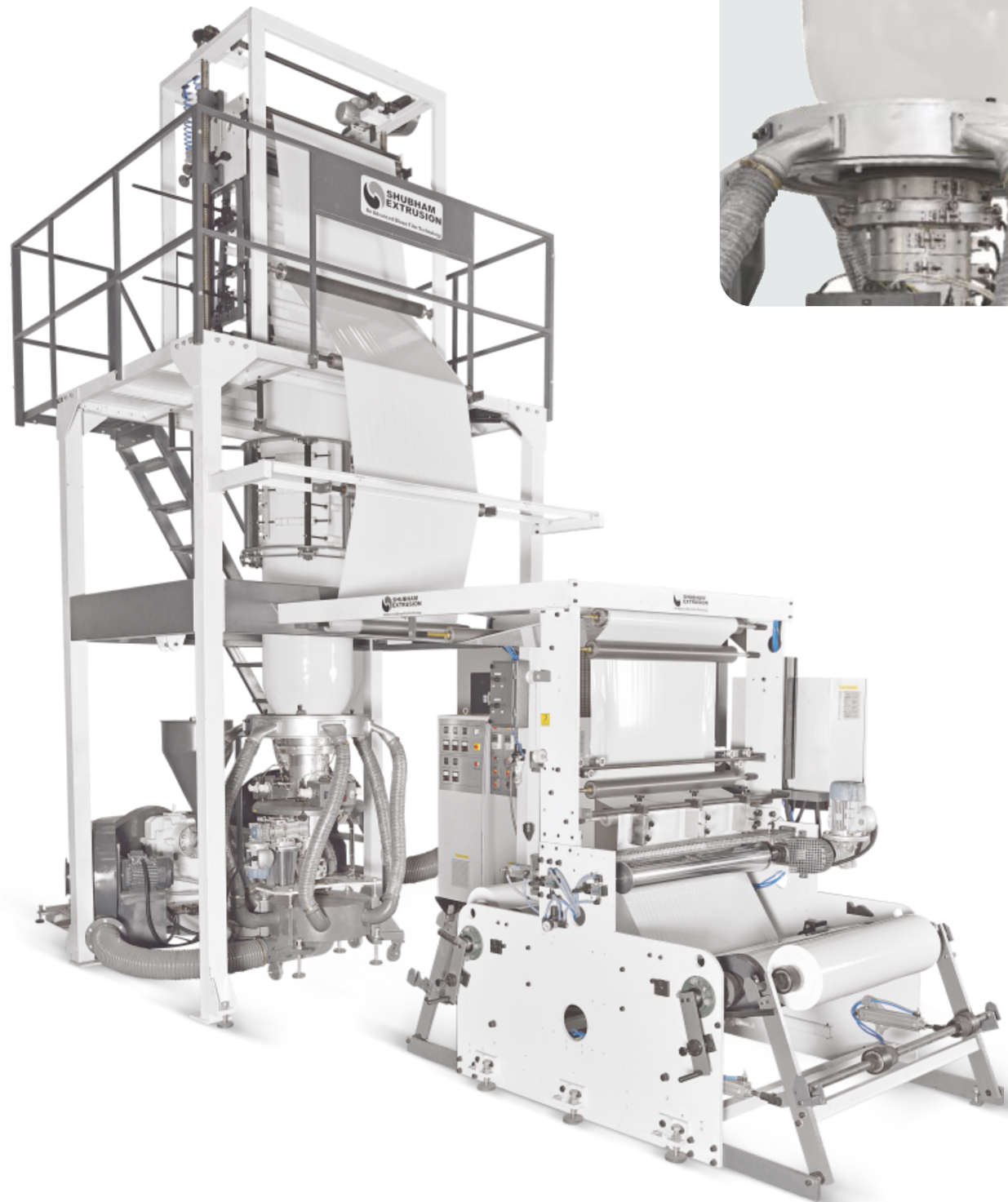
- Hopper Loader
- Hopper Loader with Dryer
- Corona Treater
- Air Shaft
- Lever Type Manual Screen Changer
- Auto Winder
- Trim Suction Blower
- Two Station Surface Winder
- Heat Exchanger
- Web Aligner
- Water Chiller

Applications :

- GP - General Purpose Film
- STF - Stretch Film
- SPF - Surface Printing Film
- LF - Lamination Film
- L&B - Liner Bag
- LSF - LD Shrink Film

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OPTIMA



SPECIFICATIONS

MODEL	UNIT	SEMF 7545 HS+	SEMF 7555HS+	SEMF 9045 HS+	SEMF 9055HS+
Roll Size	mm	750	750	900	900
Lay Flat (Working Width)	mm	300-650	300-650	300-800	300-800
Film Thickness	micron	20-100	20-100	20-100	20-100
Max. Output	kg/hr	55-60	70-75	55-60	75-80
EXTRUDER					
Screw Dia.	mm	45G	55G	45G	55G
L/D Ratio		30:1	30:1	30:1	30:1
Main Motor	kw (hp)	15 Kw (20 HP)	22.37 Kw(30 HP)	15 Kw (20 HP)	22.37 Kw(30 HP)
DIE (Std. Supply with Machine)					
Die Size/HM-HDPE		75 or 90 mm	75 or 90 mm	90 or 75 mm	90 or 75 mm
Die Size/LL/LDPE (Optional)		150mm	150mm	200mm	200mm
Gauge Randomization		FIX TYPE	FIX TYPE	FIX TYPE	FIX TYPE
WINDER					
Surface Winder		SINGLE STATION	SINGLE STATION	SINGLE STATION	SINGLE STATION
OPERATING REQUIREMENT (For Basic Machine)					
Connected Load	kw	39	49	39	49
Specific Power Consumption	kw/hrs. per kg	0.32	0.32	0.32	0.32
Dimension (LxBxH)	mtr.	6.5 x 3 x 5.5	6.54 x 3 x 6	6.53 x 3.25 x 5.5	6.53 x 3.25 x 6.0

Optional Attachments :

- Rotating Die • Hopper Loader • Hopper Loader with Dryer • Embossing Roller • Corona Treater
- Bi - Metallic Screw & Barrel Set • Air Shaft • Lever Type Manual Screen Changer • Two Station Surface Winder
- Trim Suction Blower • Water Chiller • Heat Exchanger • Web Aligner

Applications :

- GP - General Purpose Film • LSF - LD Shrink Film • SPF - Surface Printing Film
- GP - Lamination Film • L&B - Liner Bag • STF - Stretch Film

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ULTIMA



SPECIFICATIONS

MODEL	UNIT	SEMF 450/35 HD+	SEMF 750/45 LL+	SEMF 900/45 LL+
Roll Size	mm	450	750	900
Lay Flat (Working Width)	mm	150-350	450-650	450-800
Film Thickness	micron	20-100	20-100	20-100
Max. Output	kg/hr	30-35	55-60	55-60
EXTRUDER				
Screw Dia.	mm	35G	45G	45G
L/D Ratio		30:1	30:1	30:1
Main Motor	kw (hp)	7.5 Kw (10 HP)	15 Kw (20 HP)	15 Kw (20 HP)
DIE (Std. Supply with Machine)				
Die Size/HM-HDPE		65 mm	75 or 90 mm	90 or 75 mm
Die Size/LL/LDPE		75mm/100mm (Optional)	150mm/200mm (Optional)	200mm/150mm (Optional)
Gauge Randomization		FIX TYPE	FIX TYPE	FIX TYPE
WINDER				
Surface Winder		SINGLE STATION	SINGLE STATION	SINGLE STATION
OPERATING REQUIREMENT (For Basic Machine)				
Connected Load	kw	23	34	34
Specific Power Consumption	kw/hrs. per kg	0.28	0.3	0.3
Dimension (LxBxH)	mtr.	2.5 x 2.75 x 4.1	3 x 3 x 4.5	3 x 3.5 x 4.5

Optional Attachments :

- ⦿ Hopper Loader
 ⦿ Hopper Loader with Dryer
 ⦿ Embossing Roller
 ⦿ Corona Treater
 ⦿ Bi-Metalic Screw & Barrel Set
 ⦿ Die Rotation
 ⦿ Extra Die
 ⦿ Two Station Pneumatic Surface Winder

Applications:

- ⦿ GP - General Purpose
 ⦿ L&B - Liner Bag
 ⦿ Courier Bag
 ⦿ Garbage Bag

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